



Dart Aerospace Ltd.
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D4148-041
Job Sheet 189549



Part No: D4148-041

Job Qty: 4 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/19

Job Tracking No:

Due Date: 2/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VEF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/22/19	2/22/19	0.00	0.00	Start Up Small Fab-3		1/1/19
100	Small Fab	4 pcs	2/22/19	2/22/19	0.00	1.20	Small Fab-6		5/1/19
110	QC	4 pcs	2/22/19	2/22/19	0.00	0.00	QC5		MAR 15 2019
120	Packaging	4 pcs	2/22/19	2/22/19	0.00	0.00	Packaging3-2	57539 80	MAR 18 2019
130	QC21-SA	4 Ea	2/22/19	2/22/19	0.00	0.00	QC21		MAR 18 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A 51349	Bolt	24 8 Ea (2 ea)	90-Start up Operation	5133169
AN4C13A 344	Bolt	36 12 Ea (3 ea)	90-Start up Operation	5157509
D2690-6 009	Lanyard	12 4 pcs (1 ea)	90-Start up Operation	5149981
D3910-1 525	Crosstube Lug	12 4 pcs (1 ea)	90-Start up Operation	5150012
D4091-1 525	Mounting Lug	12 4 pcs (1 ea)	90-Start up Operation	(2x)5117688 + (10x)5150049
D4148-1 80	Crosstube Lug Plate, Fwd	24 8 pcs (2 ea)	90-Start up Operation	5157919
D4148-3 80	Stud Receiver, Lower	12 4 pcs (1 ea)	90-Start up Operation	5157781
D4148-5 80	Eyebolt Stud	12 4 pcs (1 ea)	90-Start up Operation	5160670
MS17984-C413 315	Quick Release Pin	12 4 pcs (1 ea)	90-Start up Operation	5143759
MS20615-4M18 306	Rivet	96 32 Ea (8 ea)	90-Start up Operation	(72x)512931 + (24x)5133193
MS21043-3	Nut	24 8 Ea (2 ea)	90-Start up Operation	5149142
MS21043-4	Nut	36 12 Ea (3 ea)	90-Start up Operation	5149143
NAS1149C0332R	Washer	48 16 Ea (4 ea)	90-Start up Operation	5143145
NAS1149C0432R	Washer	72 24 Ea (6 ea)	90-Start up Operation	5103990



Container No: S162866



Part: D4148-041

Job No: 189549

Serial No/Batch: S162866

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 1/28/19 7:29 AM Dart.lajeunesse.marie

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	91	0
	AN4C13A	12	145	0
	D2690-6	4	39	0
	D3910-1	4	7	0
	D4091-1	4	14	0
	D4148-1	8	31	0
	D4148-3	4	20	0
	D4148-5	4	11	0
	MS17984-C413	4	53	0
	MS20615-4M18	32	256	0
	MS21043-3	8	703	0
	MS21043-4	12	1,136	0
	NAS1149C0332R	16	3,267	0
	NAS1149C0432R	24	1,534	0

Part Specifications

Specifications could not be found.

Plex 1/28/19 7:29 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details:							